

QUICK SIDEWALL REPAIR KIT - APPLICATION GUIDELINES



SUPERKWIK KIT



1. Container Box – 1 No 2. Special Adhesive in 2gms tubes – 6 Nos 3. Intermediate Nozzle – 6 Nos. 4. Applicator – 10 Nos. 5. Blade Handle with 3 Blades. 6.80 Grit Sander – 20 Nos. 7. Rubber patches. a. Sizes 130x93x5mm – 3 Nos. b. Sizes 76x38x3mm – 3 Nos.



PREPARATION





• Remove the Object and Deflate:

- Carefully remove any object lodged in the tire.
- Deflate the air out of the tire completely.
- Clean the Area:
 - If necessary, clean the area around the puncture using mild soap and water.
 - Allow the area to dry **completely** before proceeding.



NOZZLE AND APPLICATOR SETUP PROCEDURE



- This Kit is supplied with a special Adhesive in tube with an Intermediate Nozzle and an Applicator.
- To Open the Adhesive Bottle for use:
 - Remove the primary cap.
 - Take the Intermediate nozzle and tightly attach the applicator to it.



NOZZLE AND APPLICATOR SETUP PROCEDURE



• To Open the Adhesive Bottle for use:

- Now tightly screw up and fix the above assembly (intermediate nozzle + applicator) on to the adhesive tube mouth.
- Tighten the assembly clockwise. This will break open the seal and allow the adhesive to come out in tiny droplets through the applicator.



MARKING THE INJURY



• Marking the Injury:

• A marking is made as shown in the image, to determine the center and the size of the Injury.



PATCH SIZING AND PLACEMENT



- Determine the Size of the Patch:
 - The size of the patch should be large enough to cover the damaged area.
 - Ensure at least 12 15mm (½ inch) of coverage around the puncture or damage.
- Mark the Patch Placement:
 - Place the patch on the tire and trace its outline using a marker.



ADHESIVE APPLICATION INSIDE THE SLICE



- Expose the Slice:
 - Insert a knife or screwdriver into the puncture to gently lift and reveal the sliced edges.

 Λ If the cut is shaped like an "A" or "+", do not attempt to open both slits at once.

- Apply Adhesive to Inner Edges:
 - Use the applicator tip to add a small amount of adhesive along the edges of the slice.



ADHESIVE APPLICATION INSIDE THE SLICE



• Seal the Slice:

• Slowly pull the tool out while aligning and pressing the edges of the slice back together.

Add Adhesive into the Puncture:

Using the applicator tip, carefully squeeze adhesive directly into the puncture area.



SURFACE PREPARATION FOR PATCH APPLICATION





- Clean Excess Adhesive:
 - Wipe away any adhesive that may have smeared around the area.
- Skiving off Raised Branding:
 - If there is a raised Branding, then using the special heavy duty blade provided, skive off the raised letterings.
 - Ensure that excessive rubber is not skived off from the sidewall area.



SURFACE PREPARATION FOR PATCH APPLICATION



- Sand the Area:
 - Use 80-grit sandpaper to roughen the surface around the damaged area until fresh rubber is visible.
- Remove Adhesive Smears:
 - Lightly sand off any excess adhesive from the tire surface.



ADHESIVE APPLICATION FOR PATCH





- Apply Adhesive to Tire Only:
 - Use the applicator tip to apply small drops of adhesive on the tire within the marked area — Approximately 25 small drops per square inch.

 \triangle Do not apply adhesive to the patch itself.



PATCH APPLICATION





• Place the Patch:

• Align and place the patch over the adhesive along the marked outline.

• Secure the Patch:

- Hold the patch firmly in place for at least **60 seconds** to ensure bonding.
- Firmly press all the four corners and edges to ensure that the corners bond perfectly.



CURING & FINAL INSPECTION







- Allow to Cure:
 - Let the adhesive cure for **at least 1 hour** before inflating the tire.
- Inflate Slowly:
 - Gradually inflate the tire and inspect for any leaks by applying soap solution either by using a brush or bottle spray-gun.



LEAK FIX (IF NEEDED)





- If Leak is Detected:
- Deflate the tire.
- Use pliers to lift the edge of the patch around the leaking spot.
- Apply a small drop of adhesive directly at the leak.
- Press and hold firmly for 30 seconds.
- Let it rest for another 30 seconds before re-inflating.

Note: Always recap the adhesive bottle with the applicator tip to prevent drying.



THANK YOU